# ASPIRATION & RECIRCULATION SYSTEMS



Hekotek designs and produces equipment for collecting and cleaning the air that contains sawdust and fine particles and reversing the clean air back to the production area.

Our recirculation filters enable to optimize production area heating costs, as well as ensure cleaner working environment for enterprise employees.

#### FACTS AND FIGURES OF HEKOTEK EXPERIENCE

**OVER 150** 

recirculation systems produced and launched by Hekotek

8 MLN M<sup>3</sup>

overall capacity per hour of all recirculation systems supplied by Hekotek

**30 YEARS** 

experience of aspiration and recirculation systems manufacture

7 COUNTRIES

geography of aspiration and recirculation systems supplied by Hekotek

#### **GENERAL FEATURES**

- Filters consist of standard units with provided option of further expansion
- Unit air volume from 10 000 m³/h up to 120 000 m³/h
- Hot air fully or partially reverted back to the production area
- Pipelines, their ramifications and transitions designed and produced to transport huge volume of wood waste under minimum energy and air consumption and low level of pressure loss
- Buckle clamps used for pipes bracing enable quick pipeline installation









### **TECHNICAL FEATURES**

- Standard filter-bags (diameter 217 mm, length 2350 mm), their bottom base easily fixed by means of spring collar
- Bags cleaning by means of regeneration fans – by far more efficient compared with manual clearing (shaking)
- Dynamically balanced and efficient fans, capacity within the range 3000 - 25 000 m<sup>3</sup>/h, operating air pressure - 2000 - 4000 Pa
- Reverse air channel equipped with fire prevention shutters and reverse air feed egulating valve (summer/winter option)

- Inlet valves open by air-pressureinduced force
- Electrical stand with memoscheme, processor-based control of cleaning
- Containers, silos (or other solutions according to customer's request) accumulating solid substances
- Silos of standard sizes, capacity - from 130 m3 to 200 m3
- Closed-circle solutions for use in dust sensitive areas
- Remote support of automation provided

Reference list of Hekotek deliveries:



## **POWER OF COOPERATION**

Increased value of processed timber can only be achieved through effective solutions ensured by close cooperation with our customers and suppliers. We strongly believe that cooperation is the main key to success.

**AS HEKOTEK** Estonia



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