## LOG SORTING LINES

**Hekotek** 

Log sorting line is an integral part of sawmill production chain, which overcomes the challenge of sawmill yield optimization. It is due to the possibility of log sorting both diameter-based and optimized for each particular sawing pattern.

FACTS AND FIGURES OF HEKOTEK EXPERIENCE

60 LINES

**11 COUNTRIES** 

for log sorting built and launched by Hekotek

**30 MLN M<sup>3</sup>** overall annual capacity of log sorting lines supplied by Hekotek

25 YEARS experience of log sorting lines manufacture for sawmills and plywood factories

> geography of log sorting lines supplied by Hekotek in the world

## GENERAL FEATURES

- Hekotek log sorting lines are compatible with different log-processing technologies and sawmilling systems.
- Beside log sorting (diameter-based and, if required, optimized for each particular sawing pattern) the line allows measuring the exact volume of each log batch arriving at the sawmill to ensure proper management of the production process.

Turn-key deliveries include operator working rooms, storage rooms and container-type solutions for electrical and hydraulic centers.





Reference list of Hekotek deliveries:





## TECHNICAL FEATURES

- Log parameters: diameter – 80 – 600 mm, length – 3,0 – 6,2 m
- Special solutions for shorter logs (from 2,0 m), as well as longer logs (up to 22 m), including cross cutting solutions
- Special solutions for larger log diameters
- Sorting conveyor speed up to 180 m/min
- Line capacity up to 10 000 logs / shift, sorting volume – from 150 000 m<sup>3</sup> up to 1 100 000 m<sup>3</sup> logs(year
- Sorting bins amount and type (one/two-sided) – according to customer's requirements

- Waste handling conveyors and scrapes for collecting and transporting wastes and bark to storage place
- Metal detectors and log measuring systems – according to customers'preferences
- Different options of log scanners, including X-ray scanner to ensure precise log measuring under the bark and scanning specific features of each log
- Various reports to be sent via computer network
- Line automation remote support
- Structures made of strong steel
- Technological solutions for extreme operating conditions – from Siberian winter to South Africa and Venezuela summer

## **POWER OF COOPERATION**

Increased value of processed timber can only be achieved through effective solutions ensured by close cooperation with our customers and suppliers. We strongly believe that cooperation is the main key to success.

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